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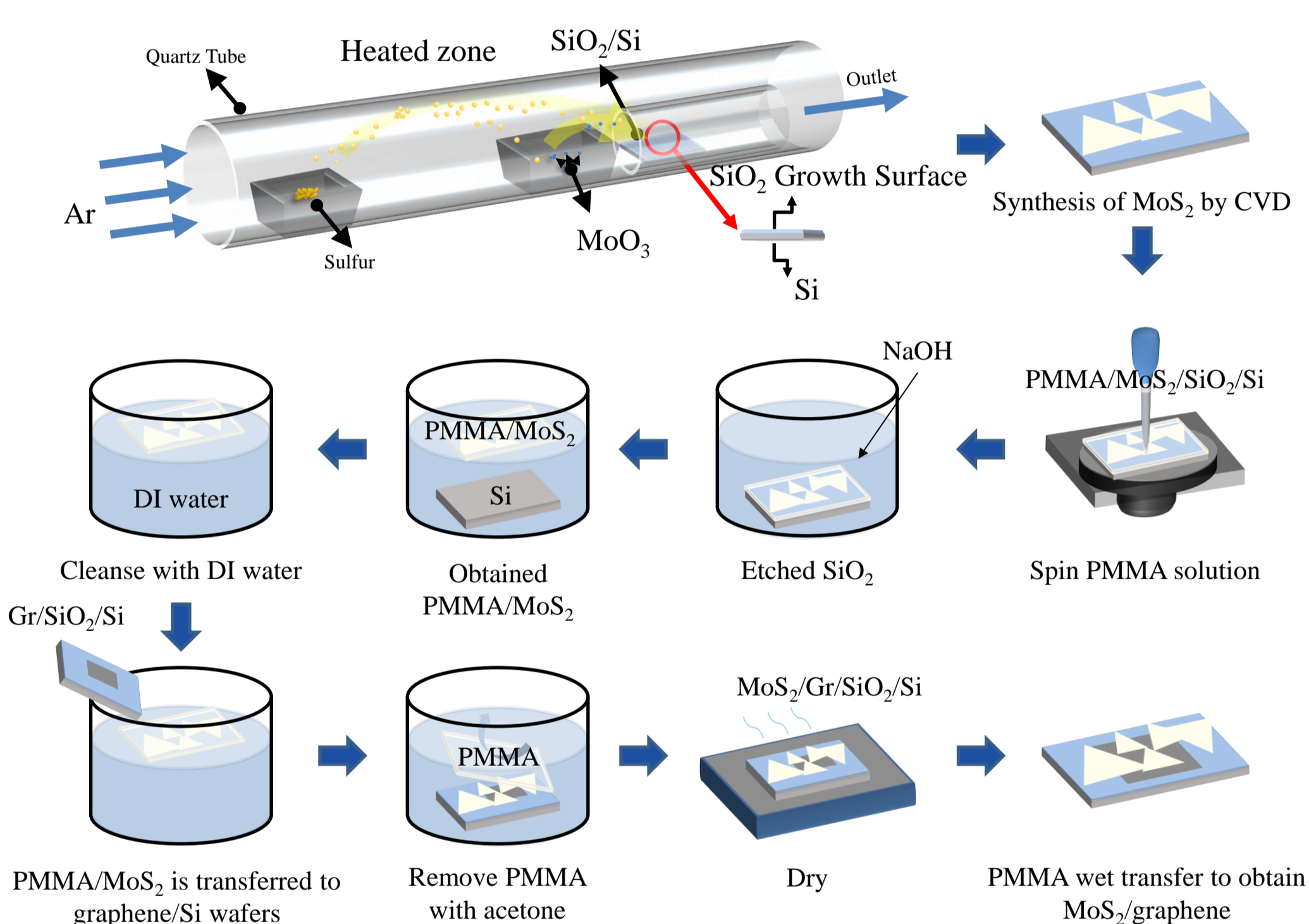


INTRODUCTION

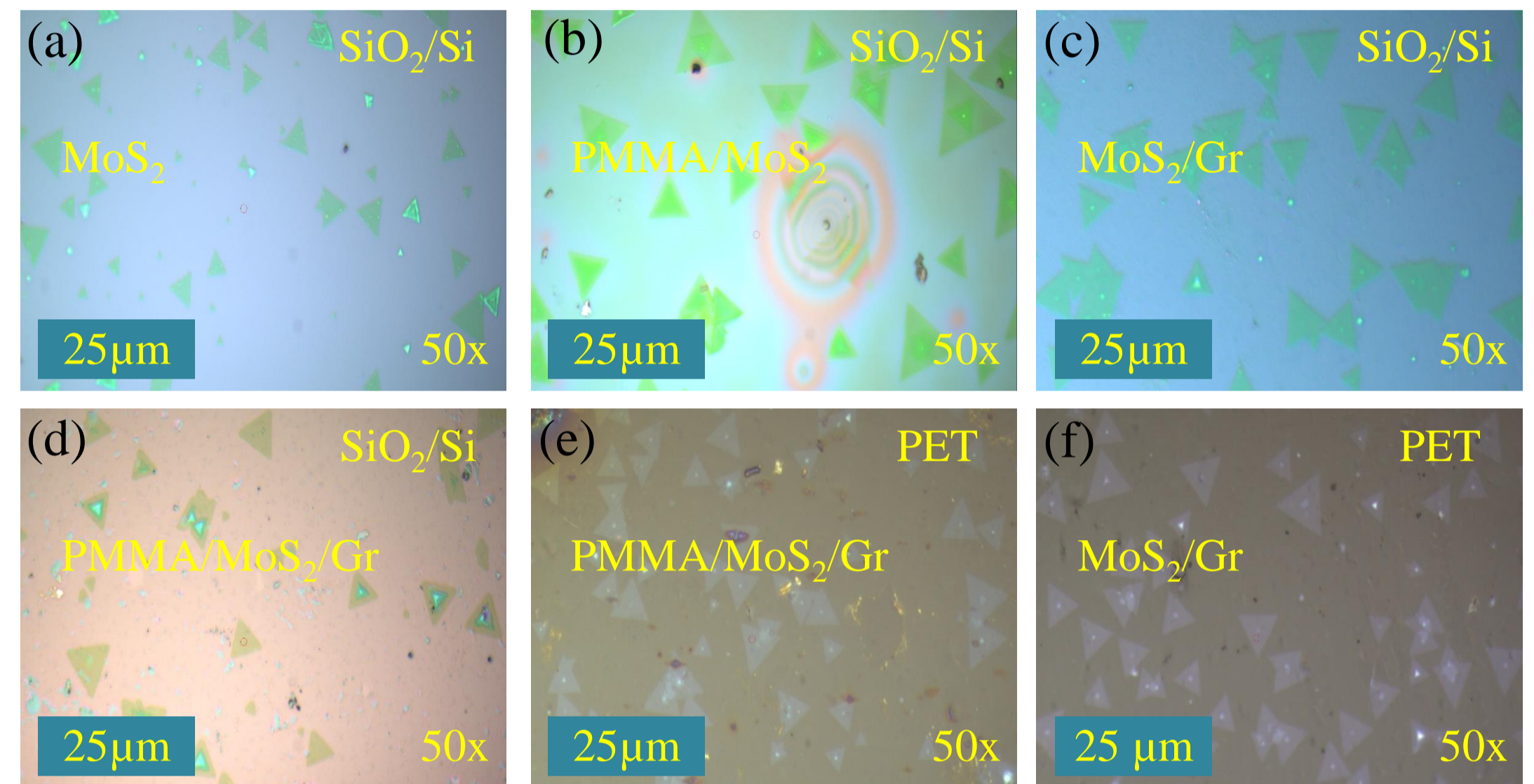
The most typical member in the two-dimensional (2D) transition metal dichalcogenides (TMDCs) family, layer-dependent molybdenum disulfide (MoS₂) with a particular direct band gap in monolayer has been widely applied in various sensors with high sensitivity. The huge research interest in MoS₂ is caused by its properties similar to graphene, the appearance of which turned the whole world of electronics. However, it is still challenging to achieve a large-area MoS₂ monolayer with desired material quality and electrical properties to fulfill the requirement for practical applications.

The growth of a high-quality defect-free monolayer depends on many factors, such as the type of substrate, quality of starting precursors, pressure, temperature, gas flow, etc. MoS₂ monolayer was prepared by chemical vapor deposition (CVD). The transfer of single layer MoS₂ to graphene to form a heterojunction, which has high sensitivity and excellent thermal stability due to synergistic effects, is of great significance for the development of MoS₂/graphene flexible wearable sensors.

PREPARATION



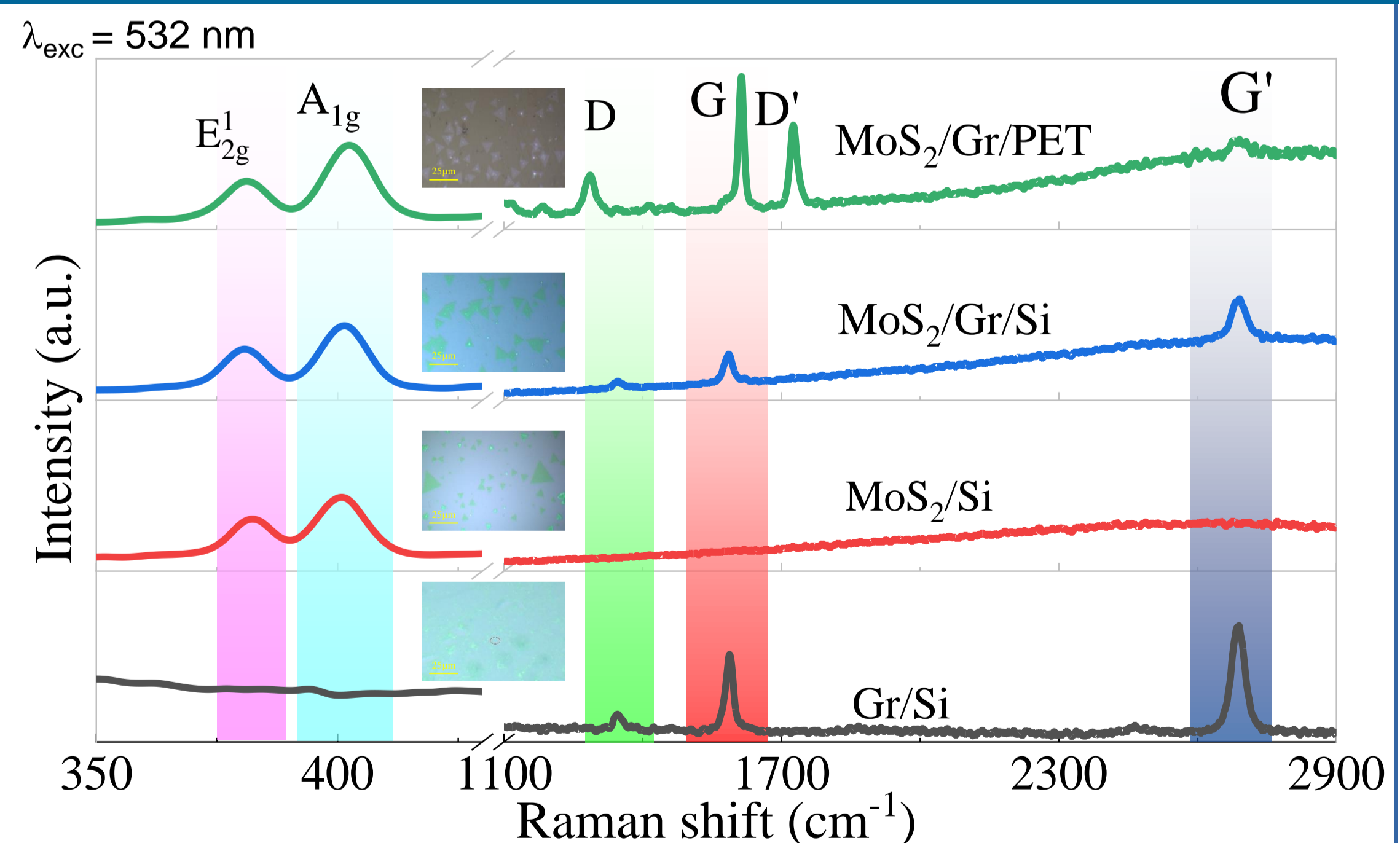
MORPHOLOGY



High-quality two-dimensional semiconductors were prepared by chemical vapor deposition (CVD). Optical surface morphology of MoS₂ on Si/SiO₂ (a). MoS₂/Gr is prepared by PMMA transfer and transferred to a flexible substrate (b-f).

RESULTS AND DISCUSSION

In this investigation, MoS₂ flakes prepared by CVD method were transferred from Si/SiO₂ to silicon-based ink for the creation of single-layer MoS₂/Gr laminated devices. The surface of MoS₂ is coated with polymethyl methacrylate (PMMA) and the SiO₂ layer is etched with sodium hydroxide. After that, the prepared graphene/SiO₂/Si is slid under PMMA/MoS₂, scooped out of the liquid solution, placed in the air to dry, and then baked at a temperature of 100 °C to reduce the wrinkles caused by the transfer of molybdenum disulfide on the substrate and to increase the adhesion of molybdenum disulfide to graphene. Finally, the PMMA was removed by cleaning in acetone to obtain MoS₂/Gr laminated structure. The above steps were repeated, and the MoS₂/Gr on the flexible substrate was obtained by using PET as the substrate. At all stages of the transfer process, Raman spectroscopy was used to get information about the quality of the MoS₂/graphene structure.



Raman spectra of monolayer-MoS₂/graphene structures on different substrates and precursor ones, as well as their morphology images.

CONCLUSIONS

1. The mono- and few-layer of MoS₂ flakes (triangles and stars) were grown. Raman spectroscopy and atomic force microscopy made it possible to clarify the number of layers and their quality.
2. MoS₂ flakes were transferred to a flexible substrate to develop a flexible electronic device.
3. The growth of high-quality defect-free MoS₂ monolayers remains open and will offer prospects for the implementation of flexible electronics.

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